Radially oriented mesoporous TiO₂ microspheres with single-crystal-like anatase walls for high-efficiency optoelectronic devices

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Highly crystalline mesoporous materials with oriented configurations are in demand for high-performance energy conversion devices. We report a simple evaporation-driven oriented assembly method to synthesize three-dimensional open mesoporous TiO₂ microspheres with a diameter of ~800 nm, well-controlled radially oriented hexagonal mesochannels, and crystalline anatase walls. The mesoporous TiO₂ spheres have a large accessible surface area (112 m²/g), a large pore volume (0.164 cm³/g), and highly single-crystal-like anatase walls with dominant (101) exposed facets, making them ideal for conducting mesoscopic photoanode films. Dye-sensitized solar cells (DSSCs) based on the mesoporous TiO₂ microspheres and commercial dye N719 have a photoelectric conversion efficiency of up to 12.1%. This evaporation-driven approach can create opportunities for tailoring the orientation of inorganic building blocks in the assembly of various mesoporous materials.

INTRODUCTION

Mesoporous semiconductors have attracted widespread interest because of their structural versatility for energy and environmental applications (1–9). Unfortunately, most of the mesoporous semiconductors have amorphous or polycrystalline pore walls that are irregularly oriented in space, adversely affecting the transport of electrons, ions, and guest molecular species in optoelectronic devices and lithium-ion batteries (10–13). This limitation could be overcome if both the orientation of mesopore channels and the nanocrystal building blocks of the channels were precisely controlled in a three-dimensional (3D) open configuration with respect to the particle surface (14–20). Although such a 3D oriented mesomeubride configuration is easy to image, the actual synthesis is extremely difficult. This is because the random assembly of the surfactant micelles and inorganic oligomers spontaneously occurs as a result of the minimization of the surface energy during the assembly process (21, 22). Here, we demonstrate a simple evaporation-driven oriented assembly approach to synthesize 3D open radially oriented mesoporous TiO₂ microspheres with single-crystal-like anatase pore walls that dominate (101) exposed facets in an amphiphilic triblock copolymer-containing sol-gel solution. The process starts with liquid-liquid phase separation caused by the preferential evaporation of tetrahydrofuran (THF) solvent at a low temperature of 40°C. Uniform 3D mesoporous TiO₂ microspheres assembled by PEO-PPO-PEO polymer sheets (poly(ethylene oxide)–poly(propylene oxide)–poly(ethylene oxide))/titanium oligomer spherical composite micelles form at the liquid-liquid phase interface. Continuous evaporation of the residual THF and hydrolyzed solvents at 80°C drives the oriented growth of both mesochannels and nanocrystal building blocks from the initially formed spherical composite micelles along the free radial and restricted tangential direction within the TiO₂ microspheres. This yields 3D open, radially oriented mesoporous TiO₂ microspheres with single-crystal-like anatase walls that dominate (101) exposed facets (Fig. 1 and figs. S1 to S5). The unique mesoporous TiO₂ microspheres can be used for dye-sensitized solar cells (DSSCs) with commercial dye N719, revealing an excellent photoelectric conversion efficiency.

RESULTS

In situ synchrotron radiation small-angle x-ray scattering (SAXS) patterns of the products harvested at different intervals of time from the preparation (Fig. 2, A to E) confirm the transformation of the initial PEO-PPO-PEO/titania oligomer spherical micelles (cubic Im3m mesophase) to radial cylindrical micelles (hexagonal p6m2 meso-phase). After evaporation at 40°C for 6 hours, distinct diffraction arcs are observed, as shown in the 2D SAXS image (Fig. 2B), which can be indexed to a cubic meso-phase (space group Im3m), indicating that the spherical composite micelles were initially oriented 2D in the membrane form at the interface between the THF- and water-rich phases. Transmission electron microscopy (TEM) images (figs. S2 and S3) show that with continuous solvent evaporation at 40°C for 20 hours, the spherical composite micelles further aggregate together to form large, dense 3D spherical particles with improved cubic Im3m symmetry, consistent with the appearance of high-order reflections for (220), (310), and (330)
planes (Fig. 2, A and C). After the final-step evaporation of solvents at 80°C for 8 hours, the SAXS pattern of the as-made PEO-PPO-PEO/titania composite microspheres (Fig. 2, A and D) shows two intense scattering peaks with lattice spacing \( d_{100} = 13.47 \text{ nm} \) and \( d_{110} = 7.76 \text{ nm} \) (\( d_{100} / d_{110} = 1 : \sqrt{3} \)). The second-order reflection confirmed both the periodicity and the orientation of the 3D radially aligned hexagonal cylindrical pores, suggesting structural transformation from a cubic to a hexagonal mesostructure. The wide-angle x-ray diffraction (WAXRD) patterns show that evaporation treatment at 80°C can lead to crystallization and oriented growth of anatase walls (Fig. S4). After removal of the amphiphilic triblock copolymer templates by calcination at 400°C for 2 hours, the obtained mesoporous TiO2 microspheres exhibited similar SAXS peaks at higher \( q \) values with \( d_{100} = 12.12 \text{ nm} \) and \( d_{110} = 6.98 \text{ nm} \) (Fig. 2, A and E), indicating that the 3D hexagonal cylindrical mesostructure was retained.

Scanning electron microscopy (SEM) and TEM images (Fig. 2, F to I) show that the products consist of uniform spheres with a diameter of \( \sim 800 \text{ nm} \) after calcination. The cylindrical open pores exposed on the rough surface of the microspheres can be observed in the inset of Fig. 2F. The center-to-center distance between two adjacent cylindrical mesopore channels was on average \( \sim 1.18 \text{ nm} \), and the pore size was estimated to be \( \sim 5.5 \text{ nm} \). Close inspection of the mesoporous TiO2 microspheres (Fig. 2G) revealed that the close-packed cylindrical mesochannels were arranged radially from the center to the surface. A large number of interchannel pores with diameters of \( \sim 5 \) to 15 nm were observed on the wall surface of cylindrical mesopore channels (marked by red circles in Fig. 2G). Such a pore arrangement model can be further discerned from high-angle annular dark-field scanning TEM (HAADF-STEM) images of a single microsphere (Fig. S6). The cylindrical pore size can be enlarged to 5 to 10 nm when the final evaporation temperature increases from 80° to 120°C (Fig. S7). To confirm the internal structure, we examined the ultramicrotomed sections of a single mesoporous TiO2 microsphere using TEM technique. The results revealed that the cylindrical mesopores were distributed radially from the center to the surface along the radial and restricted tangential direction, and all the mesopores were regularly arranged and highly open (Fig. 2, H and I, and fig. S8). Considering a spherically symmetric model of the mesoporous TiO2 microspheres, some of the cylindrical pores deviated slightly from the hexagonal symmetry and branched into two hexagonal channels in between (23).

High-resolution TEM (HRTEM) images and selected-area electron diffraction (SAED) patterns further reveal that the radially arranged mesopore walls have a single-crystal-like anatase characteristic (Fig. 3).
Fig. 2. Microstructure characterization of the radially oriented mesoporous TiO$_2$ microspheres. (A) In situ synchrotron radiation 1D SAXS patterns of the mesoporous TiO$_2$ microsphere products harvested at different intervals of reaction time. Insets: Corresponding schematic representation of the four samples. a.u., arbitrary units. (B to E) 2D SAXS images of the four samples. (F) SEM image of the mesoporous TiO$_2$ microspheres. Inset: SEM image of a single mesoporous TiO$_2$ microsphere. (G) SEM image of a single ultramicrotomed, radially-oriented mesoporous TiO$_2$ microsphere with a large number of interchannel pores (~5 to 15 nm in diameter, marked by red circles). Inset: Corresponding schematic representation of the structure models for the radially oriented channels with interchannel pores. (H and I) TEM images of a single ultramicrotomed, mesoporous TiO$_2$ microsphere.
and figs. S9 and S10). The lattice fringe distance perpendicular to the pore walls is ~0.238 nm, which corresponds to the interplanar distance of the (004) atomic plane in anatase, indicating that the mesopore walls grow with a preferred [001] orientation (Fig. 3, A and B, and fig. S10A). The interfacial angle between two adjacent faces is ~68.3° (Fig. 3B and fig. S10C), which is the same as the theoretical value for the angle between the (004) and (101) planes of anatase (24), suggesting that the (101) plane is the dominant exposed facet along the pore walls. A fast Fourier transform–filtered TEM image (fig. S10D) and SAED patterns (Fig. 3C and fig. S9, A to D) show slightly elongated diffraction spots and a slightly distorted hexagonal symmetry. Such distorted cylindrical pore channels can cause some lattice distortion between the boundaries of the crystalline domains when they are assembled in a radial and restricted tangential direction to form single-crystal–like TiO2 pore frameworks (18, 25). The WAXRD pattern (Fig. 3D) confirms the highly crystalline anatase phase (space group I41/amd) of the radially oriented mesoporous TiO2 microspheres. Nitrogen adsorption-desorption isotherms showed characteristic type IV curves with two distinguishable capillary condensation steps (Fig. 3E). A distinct capillary condensation step at P/P0 = 0.40 to 0.7 reflected uniform cylindrical mesopores resulting from the radial primary mesopore channels of the TiO2 microspheres. Moreover, a hysteresis loop at a higher pressure (P/P0 = 0.90 to 0.99) reflected the interchannel mesopores from the structural defects, consistent with the results from the HRTEM and HAADF-STEM images. The pore size distribution calculated using the Barrett-Joyner-Halenda (BJH) model (inset of Fig. 3E) showed two sets of pores. The primary pore size is centered at 5.7 nm, and the secondary pore size at 10 to 30 nm, which agrees well with that estimated from the SEM and TEM images. The Brunner-Emmet-Teller (BET) surface area and pore volume were calculated to be as high as 112 m2/g and 0.164 cm3/g, respectively. The x-ray photoelectron spectroscopy (XPS) results for the mesoporous TiO2 microspheres indicate the Ti4+ oxidation state (Fig. 3F) and the presence of lattice oxygen, O-Ti4+ and Ti-OH (Fig. 3G). The O-Ti4+ and massive Ti-OH groups on the surface can act as binding dye and work as charge transfer channels (26).

**Fig. 3. Single-crystal pore wall characterizations.** (A) HRTEM images taken from the area of the cylindrical mesopore bundles of an ultramicrotomed, mesoporous TiO2 microsphere with [010] incidence, perpendicular to the mesopore channels. (B) A fast Fourier transform–filtered TEM image recorded from the dotted square area in (A). (C) The SAED pattern taken from the cylindrical pore bundles region with [010] incidence. (D) The WAXRD pattern of the mesoporous TiO2 microspheres, compared to the standard anatase (space group I41/amd, JCPDS card no. 21-1272). (E) Nitrogen adsorption-desorption isotherms; inset: pore size distributions of the mesoporous TiO2 microspheres with two sets of pores. The primary pore size is centered at 5.7 nm, and the secondary pore size at 10 to 30 nm. (F and G) XPS core-level spectra of Ti2p and O1s, respectively, for the mesoporous TiO2 microspheres.
The loading capacity of the commercial dye N719 in the mesoporous TiO2 microspheres was $\sim 2.13 \times 10^{-7}$ mol cm$^{-2}$, about twice those of the frequently used commercial Degussa TiO2 P25 ($1.12 \times 10^{-7}$ mol cm$^{-2}$) and conventional mesoporous TiO2 bulk ($1.45 \times 10^{-7}$ mol cm$^{-2}$). Such high dye loading could be attributed to the large accessible surface area and the single-crystal–like anatase walls with dominant (101) exposed facets. The anatase (101) facet here is believed to be the best surface for loading N719 dye because the distance between two binding carboxylate groups of N719 dye matches well with the distance between Ti atoms on anatase (101) facets ($\approx 20$ Å). In addition, the electrode films based on the mesoporous TiO2 microspheres have high light-scattering capacity in the visible and near-infrared (NIR) regions (400 to 800 nm) (Fig. 4A), indicating that the incident sunlight can be significantly scattered within the film.

To investigate the photovoltaic performance of DSSCs, we compared their current density ($J$)–voltage ($V$) characteristics with those of conventional mesoporous TiO2 bulk with randomly oriented pore channels and P25 under simulated AM 1.5 light (Fig. 4B). The DSSCs based on radially oriented mesoporous TiO2 microspheres showed an ultrahigh short-circuit photocurrent density ($J_{sc}$) of $\sim 22.91$ mA cm$^{-2}$, an open-circuit voltage ($V_{oc}$) of $\sim 0.75$ V, and a fill factor of $\sim 0.71$, yielding a power conversion efficiency (PCE) of $\sim 12.1\%$. The DSSC performance measurements were repeated several times for 15 individual solar cells, and the obtained PCE had a close average value of $\sim 12.1\%$ (fig. S11), which was also confirmed by an accredited photovoltaic calibration laboratory (fig. S12), indicating a good reliability of the DSSCs. In contrast, the PCEs are $\sim 7.6$ and $6.8\%$ for the DSSCs based on the conventional mesoporous TiO2 and P25, respectively (Table 1 and Fig. 4B).

Figure 4C and fig. S13 show the cross-sectional SEM image of a typical mesoporous TiO2 microsphere–based film device. All the mesoporous TiO2 electrodes were sensitized with commercially available N719 dye, and the film thickness was $\sim 14$ μm. The incident photo-to–current conversion efficiency (IPCE) of the mesoporous TiO2 microspheres exceeded 60% in a broad spectral range from 300 to 700 nm, reaching its maximum of $\sim 95\%$ at 530 nm (Fig. 4D). The photo-response region was remarkably extended over 800 nm for the DSSCs based on the radially oriented single-crystal–like mesoporous TiO2 microspheres. Such an expanded photo-responsive behavior is attributed to the 3D open, radially-oriented mesoporous configuration and large particle size ($\sim 800$ nm) of the mesoporous TiO2 microspheres, which results in the pronounced light-scattering property and expanded photo-responsive ability in the NIR region. From the overlap integral with the standard global AM 1.5 solar emission spectrum, the integrated photocurrent density from the IPCE spectrum was calculated as 19.7 mA cm$^{-2}$, which is 86% of the measured $J_{sc}$ value ($22.9$ mA cm$^{-2}$). The experimental $J_{sc}$ error between the $J$–$V$ curve and IPCE was $\sim 14\%$. This is probably due to the spectral mismatch between the two simulated solar lights in the two separated instruments.
The oriented growth of the single-crystal–like anatase pore walls along the [001] direction is related to the solvent evaporation–driven oriented assembly growth process (24, 29, 30). The addition of a strong aqueous acid (HCl) can partially charge the initially formed anatase nanocrystals by selective adsorption of Cl⁻ ions on the (101) planes (Fig. 1 and fig. S5) (24), which may act as a “bridge” between the nanocrystal building blocks and hydrophilic segment boundary of Pluronic F127. The STEM image and energy-dispersive x-ray spectroscopy (EDX) element mapping analyses confirm the presence of Cl⁻ ions on the crystallographic planes of a single ultramicrotomed TiO₂ microsphere (fig. S16). As confirmed by in situ synchrotron radiation SAXS (Fig. 2A), a continuous slow evaporation of the residual THF and hydrolyzed solvent (for example, n-butyl alcohol) at 80°C actually causes the initially formed spherical micelles to fuse into radially oriented cylindrical micelles. Simultaneously, this second-step evaporation from the center to the outside of the sphere particles can also cause TiO₂ crystallization oriented around F127 cylindrical micelles at a low temperature of 80°C. Our results revealed that the slow evaporation and confinement of the triblock copolymer hydrophilic boundary could correct the crystallographic orientation of the nanocrystal building blocks. After calcination at 400°C for 2 hours, the oriented anatase nanocrystals can further crystallize into single-crystal–like pore walls with dominant (101) exposed facets. However, the products obtained in the same conditions without F127 are typically crackable monoliths composed of aggregates of irregular TiO₂ nanocrystals (fig. S17), indicating that Pluronic F127 is an essential template in the evaporation-driven oriented growth of mesoporous TiO₂ microspheres.

Furthermore, conventional mesoporous TiO₂ bulk with irregularly oriented cylindrical pores and polycrystalline walls can be obtained (figs. S18 and S19) when the initial yellow sol-gel reaction solution (fig. S1A) evaporates quickly under a low-vacuum condition (~200 Pa) at 40°C, implying that control of the solvent evaporation rate is vital for the micelles and inorganic nanoentities to adapt their preferred orientation to the interface. Thus, if proper control of the solvent evaporation rate and initial soluble precursors is achieved, this general evaporation-driven oriented assembly method can easily extend the synthesis of mesoporous oriented single crystals to a range of functional semiconductors.

In summary, well-defined, uniform 3D open, mesoporous TiO₂ microspheres with radially oriented mesochannels and single-crystal–like pore walls that dominate (101) exposed facets have been successfully synthesized by a novel evaporation-driven oriented assembly method. Such an unprecedented type of 3D open, mesoporous TiO₂ microsphere has a large accessible surface area (112 m²/g), a large pore volume (0.164 cm³/g), highly single-crystal–like walls, and a uniform submicrometer size. Owing to their unique features, especially dominant (101) exposed facets and large surface area, the resultant DSSCs have a high energy-conversion efficiency of up to 12.1%. Such a general evaporation-driven oriented assembly procedure results in a dramatic transformation of surfactant/inorganic oligomer micelles from schematically to radially oriented cylindrical micelles by controlling the solvent step evaporation. This evaporation-driven oriented assembly method

### Table 1. Photovoltaic parameters of DSSCs based on the photoanodes of radially oriented mesoporous TiO₂ microspheres, bulk mesoporous TiO₂, and commercial P25 after TiCl₄ treatment (measured under AM 1.5 sunlight illumination (100 mW cm⁻²)).

<table>
<thead>
<tr>
<th>Samples</th>
<th>Vₜ (mV)</th>
<th>Jₜ (mA cm⁻²)</th>
<th>FF (%)</th>
<th>η (%)</th>
<th>Adsorbed dye (x10⁻⁷ mol cm⁻²)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mesoporous TiO₂ microspheres</td>
<td>751</td>
<td>22.9</td>
<td>70.6</td>
<td>12.1</td>
<td>2.13</td>
</tr>
<tr>
<td>Bulk mesoporous TiO₂</td>
<td>759</td>
<td>15.8</td>
<td>63.1</td>
<td>7.6</td>
<td>1.45</td>
</tr>
<tr>
<td>P25</td>
<td>734</td>
<td>12.3</td>
<td>75.0</td>
<td>6.8</td>
<td>1.12</td>
</tr>
</tbody>
</table>

*Dye-adsorbed films with an area of ~10 cm² were used for estimating the adsorbed dye concentration. The commercial N719 dye was first desorbed into a 0.1 M NaOH solution in water and ethanol (1:1 (v/v)), and the desorbed N719 dye concentration was then measured by using an ultraviolet-visible spectrophotometer.
can be easily extended to synthesize highly crystalline mesoporous materials with oriented configuration for advanced applications in sensors, photocatalysis, drug delivery, etc.

**MATERIALS AND METHODS**

The 3D open, radially-oriented TiO$_2$ microspheres were synthesized by the evaporation-driven oriented assembly (EDOA) approach (see Supplementary Materials and Methods for detailed preparation of TiO$_2$ microspheres). In summary, Pluronic F127 (PEO$_{106}$PPO$_{70}$PEO$_{106}$, weight-average molecular weight = 12,600 g/mol), water, acetic acid, concentrated HCl (36 wt %), and TBOT were vigorously stirred in THF solvent to form a clear, golden yellow solution. Sequentially, the obtained clear solution was transferred into a volumetric flask and left in a drying oven to evaporate the THF solvent at 40°C for 8 hours, then at 80°C for another 12 hours to completely remove the solvent. Finally, the white TiO$_2$ mesoporous powder was obtained by calcination in air at 450°C for 3 hours. The detailed methods and characterization are available in the Supplementary Materials.

**REFERENCES AND NOTES**


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