Structural water as an essential comonomer in supramolecular polymerization

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Although the concept of structural water that is bound inside hydrophobic pockets and helps to stabilize protein structures is well established, water has rarely found a similar role in supramolecular polymers. Water is often used as a solvent for supramolecular polymerization, however without taking the role of a comonomer for the supramolecular polymer structure. We report a low–molecular weight monomer whose supramolecular polymerization is triggered by the incorporation of water. The presence of water molecules as comonomers is essential to the polymerization process. The supramolecular polymeric material exhibits strong adhesion to surfaces, such as glass and paper. It can be used as a water-activated glue, which can be released at higher temperatures and reused many times without losing its performance.

RESULTS
Water absorption behavior
When dry, TC7 is a fragile, nonsticky glass-like solid (Fig. 1C), and according to its powder x-ray diffraction (PXRD) pattern, the material is amorphous (fig. S15). The infrared (IR) spectrum of dry TC7 shows neither any weight growth (Fig. 1B) nor any weight gain (Fig. 1A). (Fig. 1A) (95°C, relative humidity (RH), 40%). It quickly absorbs water and rapidly converts into a highly viscous soft material (less than 1 min). During water absorption, TC7 gains at least 1.8% in weight and reaches an equilibrium state after ca. 10 min (fig. S18), as monitored by a microbalance. This behavior is unique because the structurally closely related controls TC6 and DC7 (Fig. 1B) show neither any weight growth nor the appearance of viscosity when exposed to air. More control compounds, with different crown ethers or cores, were further designed and applied (figs. S7 to S14). None of these control compounds display high viscosity and strong adhesion behavior when mixed with water, which shows BTA core-core hydrogen bonding to be as essential as the presence of B21C7 and the threefold symmetry of the compound. Other ring sizes (benzo-18-crown-7 and dibenzo-24-crown-3) or open-chain analogs do not show a similar adhesion behavior (see the Supplementary Information).

INTRODUCTION
Structural water molecules that are buried inside proteins behave very differently from bulk water and often are integral parts of the folded protein structures (1). Experimental and theoretical evidence clearly demonstrates that this structural water forms strong, structure-stabilizing hydrogen bonds with polar groups incorporated in the surrounding proteins. Therefore, water molecules perform two important roles. On the one hand, they tighten the protein structures through additional bonding interactions; however, on the other hand, they also contribute to making the protein structure more flexible because of their reversible noncovalent binding (2, 3). The concept and the importance of structural water as an essential constituent in protein folding are well acknowledged in biochemistry and cell biology (4).

Some fascinating examples about the application of structured water molecules as integral parts for the fabrication of supramolecular aggregates, including nanotubes (5), actuators (6), and polymers (7), have been reported, demonstrating the versatile role of water in material design and preparation. In the design of supramolecular polymers, an analogous concept of structural water appears to have been considered very rarely (8–10)—although water has been frequently used as a solvent for supramolecular polymerization (8, 9). Compared to conventional polymers, supramolecular polymers (10–13) self-assemble from low–molecular weight monomers (LMWMs) by noncovalent interactions, thus opening the opportunity to easily design and incorporate functional elements into polymeric chain structures (14, 15). Nevertheless, since the early example for supramolecular polymerization (16), studies use water molecules only as a solvent to disperse and solvate the monomers (17–20). Water itself has not yet been reported as an essential comonomer in supramolecular polymerization.

Here, we report an example of a supramolecular polymer containing water molecules taking the role of essential comonomers with great impact on the material properties and functions. The LMWM in this material is a triply benzo-21-crown-7 (B21C7)–substituted 1,3,5-benzetricarboxamide (BTA) derivative (TC7; Fig. 1A) (21–24). Very much like structural water molecules in proteins, water molecules as comonomers efficiently induce and mediate unusual dynamics, flexibility, elasticity, and adhesive properties in the resulting functional supramolecular TC7-water copolymer.

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To test whether the water uptake is responsible for the drastic property changes, three TC7 samples with different water content were prepared (Fig. 1C): TC7$_{10}$-H$_1$ (10:1, w/w), TC7$_{5}$-H$_1$ (5:1, w/w), and TC7$_{1}$-H$_1$ (1:1, w/w). As expected, water addition significantly changes the viscosity of the material: TC7$_{10}$-H$_1$ displays a very high viscosity and exhibits shape persistence, TC7$_{5}$-H$_1$ is a highly viscous glue-type liquid, and TC7$_{1}$-H$_1$ is a transparent less-viscous liquid that slowly flows when the test tube is tilted. Thus, water uptake dramatically alters the macroscopic appearance and the viscosity of the TC7-H materials. This transition between the dry solid and the viscous material states is fully reversible, indicating that the hydration and dehydration processes are also reversible.

Rheological characterization provides quantitative information on the storage moduli ($G'$) and loss moduli ($G''$) of TC7$_{n}$-H$_1$ ($n = 5, 10$; fig. S20) as functions of angular frequency at fixed strain (1.0%). Both samples behave as viscoelastic liquids for which the $G'$ values are lower than the $G''$ values over the entire range of frequencies (25). In agreement with the macroscopic observation, TC7$_{10}$-H$_1$ is mechanically stronger than TC7$_{5}$-H$_1$: A $G'$ value of 0.5 kPa and a zero-shear viscosity of 10$^3$ mPa s were measured at 25°C. These values decrease significantly...
when temperature increases from 25° to 40°C (fig. S22), exhibiting the thermosensitive nature of TC7-H materials.

Water addition also makes the resulting TC7-H materials easy to process. Thin and smooth fibers, with lengths up to several meters, were mechanically pulled from TC7_{10-H} (Fig. 1D, fig. S20, and movie S1). They are quite flexible and can easily be rolled up on a small wooden umbrella (Fig. 1D) or—with much stronger curvature—wrapped around a capillary of 0.3-mm diameter (movie S2), thus providing evidence for high–molecular weight supra-polymeric molecular structures (26). Fibers deposited on surfaces stayed intact over more than 6 months without any obvious cracking or agglomeration. For TC7_{5-H} fibers and fibrous networks have also been successfully obtained by injection into hexane (movie S3). The material is sticky and bundles of parallel fibers can be pulled when the material is first deposited between two glass slides that are subsequently pulled apart (at 80°C; Fig. 1D), further proving good processability.

**Structural elucidation of water molecules in polymers**

To investigate the particular role of the water molecules incorporated in the TC7-H materials, attenuated total reflectance IR (ATR-IR) spectroscopy was performed (Fig. 2A and fig. S17). The spectrum of TC7_{10-H} shows two strong bands at 3294 and 3509 cm\(^{-1}\) in the spectral areas characteristic for complexed and free amide NH groups (some superpolar systems with complexed amide groups exhibit peaks for the N–H stretch vibration around 3200 to 3300 cm\(^{-1}\)) (23, 24, 27). Because overlap of O–H of water and N–H of TC7 may occur (28), D\(_2\)O instead of H\(_2\)O was applied. In the spectrum of TC7_{10-D}, decreased intensities of bands at 3294 and at 3509 cm\(^{-1}\) are clearly visible (fig. S17), whereas a new band arises at 2505 cm\(^{-1}\), which can be assigned to the D–O stretch vibrations of D\(_2\)O. The difference between the TC7_{10-H} and TC7_{10-D} samples indicates that the O–H band of H\(_2\)O overlaps with the NH band. This indicates the existence of hydrogen-bonded water molecules (for example, for solid phase of water \(v_1\)-O–H \~ 3200 cm\(^{-1}\) and \(v_2\)-O–H \~ 3400 cm\(^{-1}\)) (29). In principle, water could form H bonds with the polar O atom (in crown ether units) and/or the amide group (in cores). However, no noticeable H/D exchange between the NH groups and D\(_2\)O has been observed in a TC7_{10-D} sample, and the proton signal of the NH group in the corresponding \(^1\)H nuclear magnetic resonance (NMR) spectrum remains visible (Fig. 2B and fig. S23). This speaks against interactions between water molecules and the amide NH protons in TC7_{10-D}. That is, the water molecules in the TC7_{10-H} material form H bonds more or less exclusively with O atoms of crown ethers.

Broadband dielectric spectroscopy (BDS) strongly supports the presence of water molecules as essential comonomers in the super-polymeric molecule structure. The frequency dependence of the real part of the complex conductivity spectra of TC7_{n-H} (\(n = 1, 2, 3, 4, 5, 10\); fig. S26) corresponds to a typical conductivity-frequency behavior expected for semiconducting materials (fig. S27) (30). Their \(\sigma_\alpha\) values were obtained by fitting the Jonscher model and are displayed in Fig. 2C. For weight ratios of TC7_{n-H} above \(n \geq 3\), the resulting \(\sigma_\alpha\) over \(1/T\) plots do not exhibit any discontinuity at around the freezing temperature of bulk water (Fig. 2C), indicating that up to this weight ratio, the super-polymeric molecule does not contain significant amounts of free water molecules with bulk water properties. On the contrary, both TC7_{5-H} and TC7_{1-H} display a clearly visible discontinuity in the \(\sigma_\alpha\) over \(1/T\) plots very close to the temperature at which also water displays such a discontinuity. This clearly points to the presence of significant amounts of free water molecules within the materials that freeze at the temperature at which the discontinuity is observed. In good agreement with these findings, an in situ single crystal structure of frozen water (fig. S28) is only obtained from the high–water content sample TC7_{10-H} (30).

In addition, dielectric loss patterns were determined by BDS at \(-100°C\). Figure 2D shows the frequency dependence of the dielectric loss at \(-100°C\) for TC7_{n-H} (\(n \geq 2\)). The dry TC7 sample displays a characteristic relaxation peak at a frequency around \(10^3\) Hz (maxima labeled in red), which is related to the molecular mobility of the TC7 molecules. In addition, a new relaxation peak emerges at ca. 1 Hz (maxima labeled in pink) for the TC7_{10-H} sample. This second peak can be assigned to the fluctuation of water molecules interacting with TC7. With increasing water content, the relaxation peak for the TC7-H\(_2\)O interaction shifts to higher frequencies and increases in intensity and finally superimposes that of the TC7 molecules. Higher frequencies relate to higher molecular mobility, indicating weaker TC7-H\(_2\)O interactions with increasing water content. This behavior implies a lower viscosity for the TC7-H materials with higher water content (31), which is consistent with the macroscopic behavior discussed above (TC7_{10-H} has a higher viscosity than that of TC7_{5-H}; Fig. 1C).

**Density functional theory simulations for hydrogen-bonded geometries**

To further investigate how these water molecules connect to TC7, we performed DFT simulations for various hydrogen-bonded geometries and calculated the averaged \(E_{HB}\) between crown ethers and water molecules, which are summarized in Fig. 2E and fig. S21. First, the model of crown ether units connected by one water molecule with a head-to-head geometry is considered, as indicated by the red circle dot. The \(E_{HB}\) is only \(-0.1\) eV, much weaker than that in liquid or frozen water. If the crown ether units are connected face to face by water molecules, then \(E_{HB}\) could gradually be enhanced as the number of \(N_{water}\) increases. Some representative complex structures are shown in Fig. 2E, and more are displayed in fig. S21. In Fig. 2E, we find that the more copolymerized water molecules are, the higher the \(E_{HB}\) is between crown ether units and center water molecules (upper triangles). When \(N_{water}\) between two crown ether units reaches 4 to 5, the \(E_{HB}\) increases to \(-0.3\) eV, close to the binding strength of hydrogen bonds in bulk ice \(I_0\) (blue horizontal lines in Fig. 2E) (32). We note that \(N_{water}\) per crown ether molecule of \(-2.5\) (4 to 5 water molecules between two crown ether units) roughly corresponds to the weight ratio of TC7_{10-H}. Further increasing \(N_{water}\) cannot enhance \(E_{HB}\) anymore. Instead, if more water molecules are introduced in this system, then water molecules will connect to each other or even form free bulk water clusters, as shown infig. S29F (in this case, \(N_{water}\) is 8, corresponding to TC7_{2-H}).

On the basis of these findings from the BDS and the DFT simulations, we can conclude that the water molecules incorporated in the TC7_{n-H} materials have two different roles: (i) For \(n \geq 3\)—mixtures that correspond to low water content—the water molecules are not free but act as essential comonomers to form high–molecular weight super-polymeric polymers through hydrogen bonding with crown ether oxygen atoms, thus cross-linking the TC7 stacks through hydrogen bonding. In line with the absence of H/D exchange reactions between incorporated D\(_2\)O and the TC7 amide hydrogen atoms in TC7_{10-H}, our structural model may involve the formation of stacks of TC7 molecules that are connected by amide-amide hydrogen bonding and \(\pi\)-stacking interactions, and these stacks are then cross-linked by water molecules (33). (ii) It is also demonstrated that the second role of incorporated water is that of water, which is not tightly bound to crown ether oxygen atoms and thus makes the polymeric structure flexible by
acting as a type of “lubricant.” The higher water content, the more water molecules are available as lubricant water, and at high water content ($n \leq 2$), free water (bulky water clusters) is present, which can even form small ice crystals below 0°C detectable by crystallography.

This adhesive material is a typical supramolecular copolymer containing two comonomers (water and TC7) (33), with the water-crown ether-based hydrogen bonding and BTA core–based hydrogen bonding as the main driving forces. On the basis of the polymerization mechanism, it is also a solvent-free supramolecular polymerization process with water as an integral part of the copolymer.

**Adhesion properties**

Although the material investigated here is intriguing from a fundamental point of view because of the special role of water as essential comonomer, its utility for potential applications makes it even more interesting. The high viscosity and the strong tendency to form OH–O...
hydrogen bonds between the crown ethers and the water molecules suggest that TC7$_{10}$-H$_1$ might be a powerful adhesive when attached to OH-terminated hydrophilic surfaces, such as glass or paper (34–37).

TC7$_{10}$-H$_1$ was deposited on a glass plate and processed by heating (for details, see the Supplementary Materials) to produce a uniform layer with a thickness of ca. 0.1 mm. Then, the second glass plate was pressed on that adhesive layer. The two plates adhered to each other immediately. This adhesion effect is stable for at least 24 months under ambient conditions (~25°C, 40 to 60 RH%) without a significant loss of the adhesive strength. Once two glass plates were adhered together, it is difficult to separate them. Weights up to 10 kg have been attached to one of the two slides, which were glued together on a 72-cm$^2$ area. No separation of the two slides by shear forces has been observed (Fig. 3A and movie S4). Forces perpendicular to the plane of the adhesive layer (Fig. 3C) makes the adhesive reusable (34, 37).

Pull-off adhesion tests were performed to quantitatively measure the adhesion strength of the TC7$_{10}$-H$_1$ coating to glass surfaces (Fig. 4 and fig. S31) (27, 38, 39). At a pull rate of 200 psi/s (1.38 MPa/s), the average adhesion strength is 602 psi (4.15 MPa) at 25°C (Fig. 4B). This value is much higher than those of previously reported supramolecular polymer adhesives (19, 27). Commercially available PVA resulted in an adhesion strength of only 62 psi, only 1/10 of that of TC7$_{10}$-H$_1$. With increasing temperature, the adhesion strength of our material decreases: At 40°, 50°, and 60°C, the corresponding adhesion strengths are 163, 92, and 60 psi (Fig. 4C), respectively. Consequently, the adhesion strength of TC7$_{10}$-H$_1$ at 60°C is still comparable to that of the commercial PVA glue at room temperature.

Tack tests of TC7$_{10}$-H$_1$ confirm strong interactions among TC7 and water molecules (fig. S32). As the analysis criterion for the cohesive behavior, the maximum force is higher than 90 N at 25°C in the force-displacement diagram. TC7$_{10}$-H$_1$ has pronounced “secondary” and “tertiary” maxima, indicating a tack behavior with pronounced stringing and high energy required for separation. High temperature (60°C) leads not only to a great decay in the maximum force but also to the disappearance of the “tertiary maximum,” indicating the weakening process of the cohesive behavior of TC7$_{10}$-H$_1$ materials at elevated temperature. Pull-off adhesion tests were also performed at different conditions, especially at low RH% and low temperature. At 20 RH%, the average adhesion strengths are 512, 472, and 293 psi at 20°, −10°, and −20°C (39), respectively. In vacuum, TC7$_{10}$-H$_1$ still shows strong adhesion behavior, with an average adhesion strength of 364 psi.

One might consider the decrease in adhesion strength with temperature as a disadvantage because it limits the temperature range of potential applications. However, this behavior can also be an advantage because the connection of the two pieces glued to each other with TC7$_{10}$-H$_1$ can be more easily released at higher temperature. This makes the adhesive reusable (34, 37). To test the reusability, multiple cycles of pulling off the dolly, warming the material to 60°C, pressing the two glass slides together, and letting them rest for 20 min at room temperature were performed. After each cycle, another pulling test has been done. Even after 10 cycles, no substantial decrease has been observed in adhesion strength (Fig. 4D).

**Fig. 3. Application of TC7$_{10}$-H$_1$ materials as adhesive materials.** (A) A cartoon representation of the adhesion procedure. (B to D) Macroscopic adhesive behavior of TC7$_{10}$-H$_1$ materials on hydrophilic surface. The adhesion areas are 9.0 × 8.0 cm$^2$ (B), 4.5 × 1.0 cm$^2$ (C), and 4.0 × 2.5 cm$^2$ (D), respectively.
**DISCUSSION**

TC7 monomers themselves are stable under harsh conditions (for example, high temperature, high humidity, oxygen atmosphere, organic solvents atmospheres) and only starts to decompose above 350°C (fig. S33). When the TC7\textsubscript{10}H\textsubscript{1} adhesive material was placed between two glass slides and then exposed to air for more than two and a half years, no decay in adhesive performance was observed.

In conclusion, the triply crown ether–substituted TC7 is interesting from a fundamental and from a point of view of potential applications. First, it represents an interesting supramolecular polymer in which water plays the role of an essential comonomer, whose incorporation causes dramatic property changes. Thus, water is important here far beyond being merely a solvent or being only responsible for hydrophobic effects that generate a driving force for supramolecular polymerization. Our experiments clearly indicate that the water molecules are hydrogen-bonded with the crown ether oxygen atoms to generate supramolecular polymers. Generally speaking, the incorporation of water in TC7-based materials produces an interesting adhesive material, which has a number of advantages: (i) Polymerization can occur at very high monomer concentrations, because even a small amount of water makes the material viscous, and solubility does not need to be considered. (ii) It is essentially a solvent-free polymerization (not only organic solvent-free), because all water molecules become constituents of supramolecular polymers. (iii) This adhesive material does not emit any toxic substances or unpleasant smell, because no organic solvent is required during the polymerization process or the preparation of the adhesive coating. (iv) The adhesion strength is high; nevertheless, the adhesive material can be reused by simply altering the temperature. Thus, the present work not only describes a successful resource-saving technology but also sheds new light on the fundamental importance of water in soft materials.

**MATERIALS AND METHODS**

All reagents were commercially available and used without further purification. Milli-Q water was used in all measurements. BC7-NH\textsubscript{2} was prepared by a reported method (40). NMR spectra were recorded with a Bruker AVANCE III-400 spectrophotometer, using the deuterated solvent as the lock and residual solvent or TMS as the internal reference. PXRD data were collected in transmission mode on samples held on thin Mylar film in aluminum well plates on a Panalytical X’Pert PRO MPD equipped with a high-throughput screening XYZ stage, x-ray focusing mirror, and PIXcel detector using Ni-filtered Cu K\textalpha radiation. Data were measured over the range of 5° to 50° in ~0.013° steps over 60 min. A Sartorius microbalance CP2P was used for water sorption measurements. Mass spectra were obtained using an electrospray ionization interface on an Agilent LC/MSD TOF system. The height of the adhesive coating was determined on a Leica microscope (Primo Vert). Scanning electron microscopy (SEM) experiments were performed on a high-resolution HITACHI SU 8030 scanning electron microscope. Fourier-transform IR (FT-IR) spectra were recorded on a Nicolet Avatar 320 FT-IR. The thermograms of the adhesive materials were measured using differential scanning calorimetry (DSC; MDSC2910, TA Instruments). In the DSC measurements, the average of heating and cooling scans was at a scan rate of 10°C/min. A Thermo Fisher Scientific RS6000 rheometer with a plate-plate
Dielectric spectroscopy was carried out in a frequency range from $10^1$ to $10^6$ Hz and between $-100^\circ$ and $60^\circ$C with a high-resolution ALPHA analyzer interfaced to an active sample head (Novocontrol). The measurements were carried out in parallel geometry. The temperature of the sample was controlled by Quatro Novocontrol cryo-system with a stability of 0.1 K. To avoid the evaporation of water during the measurements, a sealed liquid parallel sample cell BDS 1308 (Novocontrol) was used. The adhesion strength measurements were performed on a pull-off adhesion tester (AT1-A Automatic Adhesion Testor, PosiTest) (41). Tack tests were carried out on an Anton Paar Rheometer MCR102, with a plate-plate geometry (diameter, 25 mm; gap, 0.1 mm; and pull rate, 5 mm/s). Thermogravimetric analysis (TGA) was carried out using a TA Instrument Q5000IR analyzer with an automated vertical overhead thermobalance. The samples were heated at a rate of 5.0°C/min.

**SUPPLEMENTARY MATERIALS**

Supplementary material for this article is available at http://advances.sciencemag.org/cgi/content/full/3/11/eaao0900/DC1

Materials and Methods

scheme S1. Synthesis of TC7 and control compounds.

scheme S2. Pull-off test of control compounds.

movie S1. Pulling a fiber from TC7$	extsubscript{H}$, adhesive material.

movie S2. Fibers pulled from TC7$	extsubscript{H}$, under optical microscopy.

movie S3. Injectable supramolecular adhesive from TC7$	extsubscript{H}$.

movie S4. Macroscopic TC7$	extsubscript{H}$, adhesion property.

References (42–52)


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